

*Made in Carroll, Iowa*  
ESTD - 1974

THE WORLD'S FINEST RIMFIRE RIFLES AND PISTOLS



 **VOLQUARTSEN**  
FIREARMS

## Dad Built it Better

Dad didn't set out to be different, just to do what felt right. We were still kids when he started coming home from an unfulfilling day job, only to begin his real day's work in our family's basement restoring, bluing and customizing guns the best way he knew how. And did he know how.

It wasn't glorious, but after several years, word spread. And with our mother's support and orders rushing in, our dad quit his day job to become a full-time gunsmith. Right out of the gate, his work was raw and imaginative. And, coupled with his uncompromising craft and relentless vision to make semi-auto rimfire guns that were more accurate than their bolt action counterparts, he was able to build a small business out of an Iowa basement with an immediate following.

Today, we're proud to carry our father's legacy, not only as second generation Volquartsens, but as a family. And while working with family isn't always easy, we're grateful every day to build on the vision that our dad established back in 1974 to produce some of the most widely respected and celebrated rimfire guns on the market. We hope you enjoy our guns as much as we do.

*Scott Volquartsen*

Scott Volquartsen

*Nic Volquartsen*

Nic Volquartsen

A DIFFERENT LINE OF SIGHT SINCE 1974





— — —

## QUALITY IS QUINTESSENTIAL

We craft every firearm and accessory using only the highest quality materials and production methods, ranging from time-honored hand tooling techniques to custom in-house CNC and EDM precision-built technology. Every gun we make is built from start to finish by a single craftsman, who not only hand selects his raw materials, but also test fires each gun before it's ready to ship. Each product is a promise—and we take that very seriously.

— — —

## IT'S PERSONAL

Every day that we walk into our family-run facility, we work to make meaningful headway in the impossible pursuit of perfection. We always strive to challenge ourselves to make the best products we can. It's not just our ethos as makers—we're avid shooters too. We understand and appreciate the experience as a whole, which is why we're devoted to building the best firearms and accessories achievable.



# WE SET OUT TO REINVENT THE SEMI-AUTO RIMFIRE RIFLE

Designed with versatility in mind, we engineer our full range of rimfire rifles for discerning small game hunters, casual plinkers and competition shooters. Across the board, our 17 and 22 caliber rifles are crafted in-house from the highest quality materials out there. They offer penultimate performance while remaining incredibly balanced, uniquely customizable and true to their mission—achieving bolt-action accuracy in a semi-auto rifle.

Choose from Magpul®, McMillan®, Hogue® or Volquartsen custom laminated wood stocks



Each bolt is CNC-machined and features a tuned extractor and round firing pin for performance when it counts

Every barrel—carbon fiber or stainless steel—features match bore and chamber tolerances, proprietary to Volquartsen

### All Rifles Feature:

+ World-famous signature 2 lb. trigger pull + Integral Picatinny rail(s) + Muzzle threaded 1/2 x 28

+ CNC-machined stainless or aluminum receivers

[Build your custom rifle at Volquartsen.com](http://Volquartsen.com)



THE 1F-5 RIFLE WITH BROWN & GRAY  
LAMINATED SPORTER STOCK

THE BEST OF TWO RIMFIRE CALIBERS  
COMBINED INTO ONE GUN



THE FUSION TAKE-DOWN



Designed for shooters looking for ultimate versatility, our innovative Fusion Take-Down rifle is built to handle 17 and 22 caliber barrels—and is easy to switch out, without tools and in a matter of seconds. The first ever semi-auto rimfire rifle featuring quick-change barrels, this is a great go-to rifle for a variety of applications. And because it's easy to break down, it's also uniquely suited to compact storage.



**17 HMR + 22 WMR**  
or select one caliber

HIGHLIGHTS

- + Available in 17 HMR, 22 WMR, or combo of both calibers
- + Type III hard anodized, CNC-machined aluminum receiver
- + Lightweight tension carbon fiber barrel
- + Removable 32 hole compensator
- + Both caliber barrels included with order of 17 HMR / 22 WMR
- + TG2000 signature crisp, clean 2lb. trigger pull
- + Integral Picatinny rail upper, accessory rail below shroud
- + Muzzle threaded 1/2 x 28



"Sportswoman Courtney,"  
Courtney Sweetser-Smith



THE SF-1 WITH SNAKE FLUTED BARREL AND MCMILLAN THUMBHOLE STOCK

## IF-5 - The Total Package

The total package every shooter looks for. The IF-5 is perfectly balanced, and incredibly accurate—largely due to our signature I-fluted barrel, which reduces weight, increases surface, and adds rigidity for increased heat dissipation and tack-driving precision.



- + Signature I-fluting
- + Forward blow compensator, removable
- + .920" stainless steel bull barrel threaded into receiver
- + Stainless steel CNC-machined receiver
- + Sub-MOA 5 shot group accuracy

AVAIL CALS: 17 WSM 17 HMR 22 WMR 22 LR

## SF-1 - Undeniably Unique

One of our most unique rifles, the SF-1 features our signature snake fluting design that enables more heat dissipation than conventional straight flutes, but added rigidity over spiral flutes.



- + Signature snake fluting
- + Forward blow compensator, removable
- + .920" stainless steel bull barrel threaded into receiver
- + Stainless steel CNC-machined receiver
- + Sub-MOA 5 shot group accuracy

AVAIL CALS: 17 HMR 22 WMR 22 LR

## TF - A Different Breed

The TF Rifle features a signature blowback design that utilizes a precision engineered and machined counterweight system attached to our CNC-machined steel bolt to deftly handle the increased chamber pressure.



- + Sub-MOA 5 shot group accuracy
- + Rotary 9-round magazine
- + Ambidextrous brown laminated wood stock
- + CNC-machined, hard anodized aluminum receiver
- + Picatinny mil-spec rail scope mount

AVAIL CALS: 17 HMR 22 WMR 22 LR

## VM-22 - Balanced and Lightweight

Featuring our Superlite barreled action fitted to a Magpul® X-22 Hunter stock, this rifle makes for an incredibly well-balanced and lightweight all-around rifle suited for off-hand or benchrest shooting.

- + TG2000 signature crisp, clean 2 lb. trigger pull
- + Aluminum forward blow compensator, removable
- + LOP adjusts from 12.5"-14.5" with 0.50" spacers
- + Type III hard anodized aluminum receiver
- + Receiver has threaded in barrel
- + FDE, black, stealth gray and OD green stock color options

AVAIL CALS: 22 LR

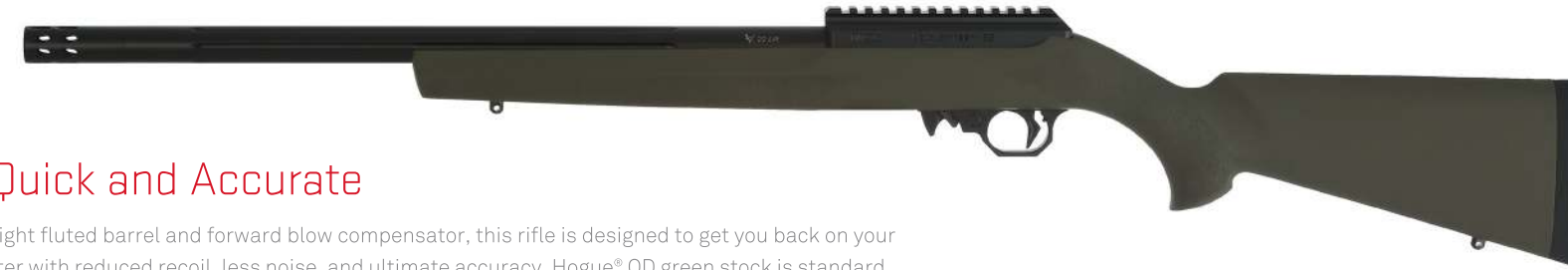


## VG-1 - Quick and Accurate

Featuring a straight fluted barrel and forward blow compensator, this rifle is designed to get you back on your second shot faster with reduced recoil, less noise, and ultimate accuracy. Hogue® OD green stock is standard.

- + TG2000 signature crisp, clean 2 lb. trigger pull
- + Straight fluting
- + Forward blow compensator, removable
- + .920" stainless steel bull barrel threaded into receiver
- + Stainless steel CNC-machined receiver
- + Sub-MOA 5 shot group accuracy

AVAIL CALS: 17 HMR, 22 WMR, 22 LR

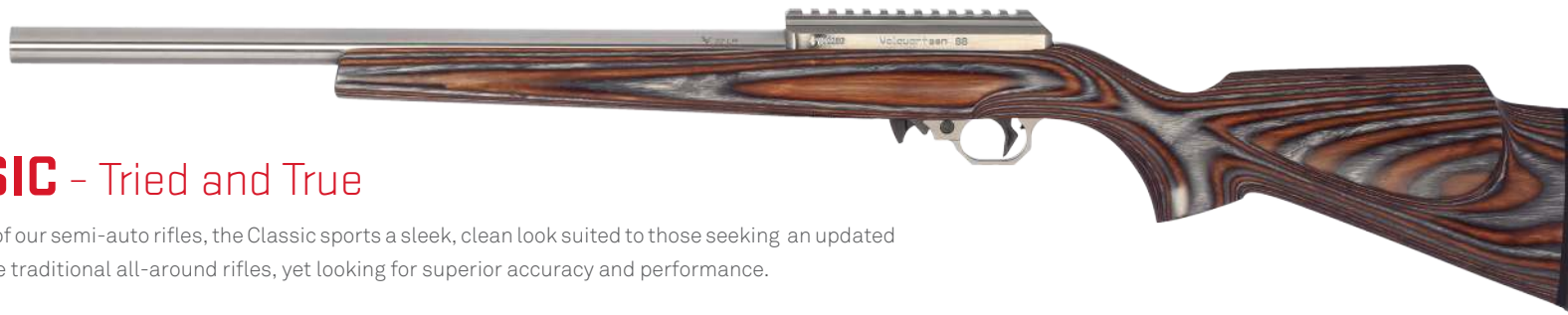


## CLASSIC - Tried and True

The foundation of our semi-auto rifles, the Classic sports a sleek, clean look suited to those seeking an updated take on the more traditional all-around rifles, yet looking for superior accuracy and performance.

- + TG2000 signature crisp, clean 2 lb. trigger pull
- + .920" stainless steel bull barrel threaded into receiver
- + Stainless steel CNC-machined receiver
- + Integral Picatinny rail
- + Sub-MOA 5 shot group accuracy

AVAIL CALS: 17 WSM, 17 HMR, 22 WMR, 22 LR

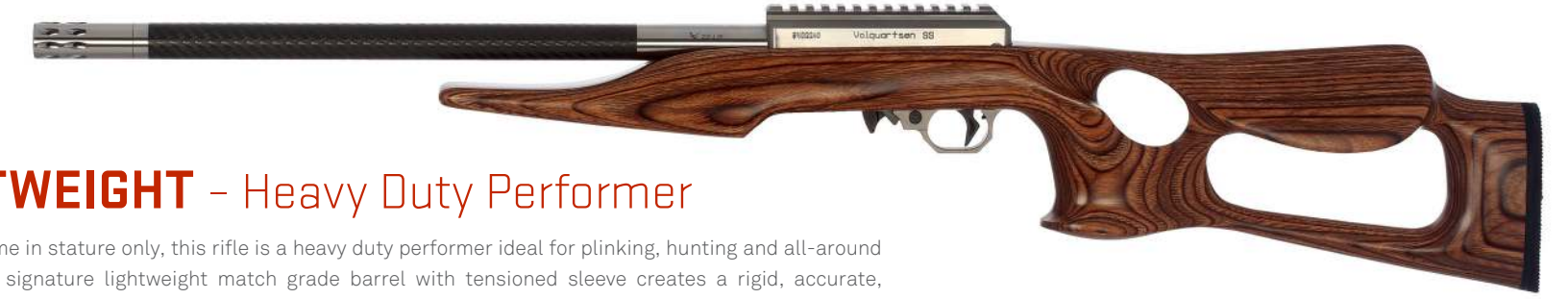


THE VG-1 WITH HOGUE OD GREEN STOCK



THE SUPERLITE WITH RED THM TENSION BARREL

ULTRALITE WITH RED LAMINATED WOOD THUMBHOLE



### LIGHTWEIGHT - Heavy Duty Performer

True to its name in stature only, this rifle is a heavy duty performer ideal for plinking, hunting and all-around shooting. Our signature lightweight match grade barrel with tensioned sleeve creates a rigid, accurate, lightweight barrel which offers all the accuracy of heavier barrels, without all the weight to hold or carry.

- + 16.375" lightweight THM barrel
- + Taper honed bore and tensioned sleeve
- + Stainless steel receiver with threaded in barrel
- + TG2000 signature crisp, clean 2 lb. trigger pull
- + Sub-MOA 5 shot group accuracy

AVAIL CALS: 17 WSM 17 HMR 22 WMR 22 LR



### SUPERLITE - Any Shooter's Rifle

A breeze to carry and shoot, this rifle is incredibly lightweight but also extremely tough. Featuring our robust CNC-machined aluminum hard anodized receiver and our lightweight THM tension barrel, the Superlite packs on the performance—just not the pounds.

- + Type III hard anodized black receiver
- + Carbon fiber or anodized aluminum sleeve
- + TG2000 signature crisp, clean 2 lb. trigger pull
- + Removable 32-hole compensator
- + Sub-MOA 5 shot group accuracy

AVAIL CALS: 17 HMR 22 WMR 22 LR



### DELUXE - The Straight Shooter

With our straight fluted stainless steel barrel and removable 32 hole compensator, our Deluxe model not only gets you back on your second shot quicker, but our signature design reduces weight and helps dissipate heat for incredibly accurate shots, every time. McMillan, Hogue, or laminated sporter stocks available.

- + Straight fluting
- + Stainless steel CNC-machined receiver
- + .920" stainless steel bull barrel threaded into receiver
- + Removable 32-hole compensator
- + Sub-MOA 5 shot group accuracy

AVAIL CALS: 17 WSM 17 HMR 22 WMR 22 LR



*"I hope I have found myself, my work, my happiness -  
under the light of the western skies."  
-Zane Grey*

## KATIE PAVLICH: MY STORY

The 2nd Amendment maven, Fox News contributor and best-selling author on what keeps her grounded.

As a girl who grew up in an Arizona mountain house, built in a meadow by my parents at the end of a two-mile dirt road, the city sounds are still somewhat foreign to me. The racing of an ambulance to help someone in need, the honking of horns by hurrying commuters and hours of sitting in traffic. Watching as the buses filled with people maneuver their way through narrow, car-filled streets always makes me wonder: Where is everyone going? Who are there? Who do they want to be? What are their stories? Where are they from?

Katie shoots a black  
Volquartsen Scorpion

**“My tenth birthday was a special one. Not only was it my golden birthday, but also the year my Dad gave me my first hunting rifle”.**

Where we come from guides us to where we are going, even when we don't realize it. As life gives us challenges, the anchors we carry to keep us grounded are tested. Lessons we learn on our own through success and failure have a lasting impact. As life gets overwhelming, the things we care about most bring themselves to the surface just in time to remind us about what's truly important.

When I left my hometown to go to college, and ultimately to Washington D.C., I immediately began to better understand how my upbringing and the values my parents instilled in me impacted my decisions. They were always present in how I handled adversity, both personally and professionally.

I'll never forget the snowy nights going to the wood pile to get fuel for our stove, or laughing with my brother when we helped my dad fill up the water tank each week. We were just two American kids living carefree in a place billions could only dream of.

My tenth birthday was a special one. Not only was it my golden birthday, but also the year my dad gave me my first hunting rifle. I remember opening the case and

immediately feeling a smile spread from ear-to-ear when I saw “Katie P.” embroidered on the sling. I was just like dad now, with my own gun. The memories that followed make up many of the favorites from my childhood. Hunting Rocky Mountain elk in the early, cold mornings and chasing mule deer as the sun bounced across the Grand Canyon's North Rim will stay with me forever.

A few months after I left the southwest for the northeast a decade later, my family came to visit me for Thanksgiving. We left my overpriced one-bedroom apartment on Thanksgiving Day to pay our respects at Arlington Cemetery. As the tour guide explained all of the sacrifices made by past and current generations for our freedoms, driving through endless white gravestones adorned with American flags, tears of overwhelming gratitude rolled down my face.

The next day, we piled in the car to visit the National Firearms Museum, a project of the NRA, in Fairfax, Virginia. There are two buildings at NRA headquarters – the one on the right is open to the public and houses the museum. The building on the left is the administrative side and closed to unapproved visitors of the museum.



Follow Katie @katiepavlich



On location at Peacemaker National Training Center, Glengary, WV

“Freedom is embodied in the smell of gunpowder, fresh air, the great outdoors and the sound of a round leaving the barrel”.

– Katie Pavlich


In the admin building, there is a Polar Bear that stands in the window. A security guard at the front desk saw us taking a look and invited us inside. Even people who regularly work in the building were gone that day, after all, it was Thanksgiving weekend. After taking a closer look at the Polar Bear, she urged us to go upstairs to see photos of past NRA presidents and names of dedicated Second Amendment supporters on the wall.

After scrolling through the names, my mother unexpectedly found one she knew. It belonged to my grandfather, who was a lifelong supporter of the organization and died just a few years earlier. Our family was still feeling and mourning his loss, and yet here he was through his name on a wall we didn't know existed. In a building that was closed – yet we were invited in.

My grandfather would no doubt be proud of my habit to carry, and my efforts to proliferate a positive message about the importance of protecting our rights.

2A

The Second Amendment has always been a part of my family. It isn't simply a right I choose to exercise, protected by the Constitution and God; it's part of who I am as a person and who we are as a country. It represents the independence, responsibility and rugged individualism we pride ourselves on as Americans.

I've learned a lot since leaving the sunset painted landscapes of Arizona, but the values I learned under Western skies will always serve as my guide—with the Second Amendment to back me up. 

Made in Carroll, Iowa  
ESTD - 1974

## The 22 Hawkeye

CELEBRATING OUR NEW SCORPION 22 MAG PISTOL



It's not by mistake that the world's finest firearms and legendary rye whiskey are both made in Carroll, Iowa. So we're bringing them together to toast our new 22 mag and great Hawkeye State.

WE SUGGEST:

- 2 ounces Iowa Legendary Rye Whiskey
- 1 teaspoon superfine sugar (or 1 sugar cube)
- 2-3 dashes of Fee Brothers' Whiskey Barrel-Aged Old Fashioned Bitters
- Tangelo peel garnish

Place the sugar in an Old Fashioned glass and douse with the bitters; add a few drops of water, and muddle until the sugar is dissolved. Add the whiskey and give a few good stirs to further dissolve the sugar, then add the sugar cube (or a couple of large ice cubes). Stir a few times to chill; wipe the rim of the glass with the tangelo peel, and place it in the drink to smell the citrus oils with every sip. The effect is subtle, but well worth it.

## THE SCORPION 22 MAG PISTOL

LEGENDARY VOLQUARTSEN SEMI-AUTO  
PERFORMANCE - NOW IN A 22 WMR



You asked. We delivered. After years of painstaking research and development, we are proud to debut our first-ever Scorpion 22 WMR. This unique pistol offers better ballistics than 22 LR, but maintains the same level of performance you've come to expect from a Volquartsen. Coupled with the highest accuracy ratings of any other 22 Mag pistol or revolver out there, this gun is a new breed of pistol for small game and varmint hunting.

## PICK YOUR POISON

### Features:

- + Completely CNC-machined from stainless steel
- + Tungsten alloy bolt
- + 4.2 lb. weight, 4.8 lbs. with compensator
- + Available with wood or VZ composite grips
- + Designed for small game and predators



As avid shooters ourselves, we understand the importance of in-field accuracy and reliable performance. That's why, just like all of our firearms, we build our Scorpion 22 Mags using only the highest quality materials and production processes—so you can focus on your shot, not your gun. The wait for a superior performing 22 Mag is over. Visit [Volquartsen.com](http://Volquartsen.com) to learn more about our unique new pistol.



Allie "Allie-Cat" Barrett,  
Team Volquartsen

## PIONEERING THE PERFECT PISTOL



OD Green Scorpion, 1911 frame with  
Hogue grips, compensator, integrated  
Picatinny rail, accessory rail, and  
Hi-Viz front and target rear sights

The product of over 40 years of continual innovation, engineering and vision, our line of Scorpion 22 LR pistols offers unbeatable accuracy and balance, weighing in at 1 lb. 12 oz. Our proprietary, crisp signature 2 lb. trigger pull provides uncompromising quality. With the Scorpion, you really can pick your poison – with different configurations and options for your frame, grip, barrel, and accessories to build your fully customized set-up.

### Scorpion 22 LR Features:

- + Limited model has a 6" barrel, Hi-Viz front and target rear sight
- + Open model has a 4.5" barrel and compensator
- + Competition bolt standard
- + 1911 or Target 22 style frames
- + Integral Picatinny rail
- + Muzzle threaded 1/2 x 28
- + Hogue monogrip, Aluminum grip, Volthane grip, or Laminated wood target grip available
- + CNC-machined stainless steel barrel
- + Type III hard anodized uppers

Build your custom Scorpion at [Volquartsen.com](http://Volquartsen.com)

— V —

## NOTHING STRIKES LIKE A SCORPION



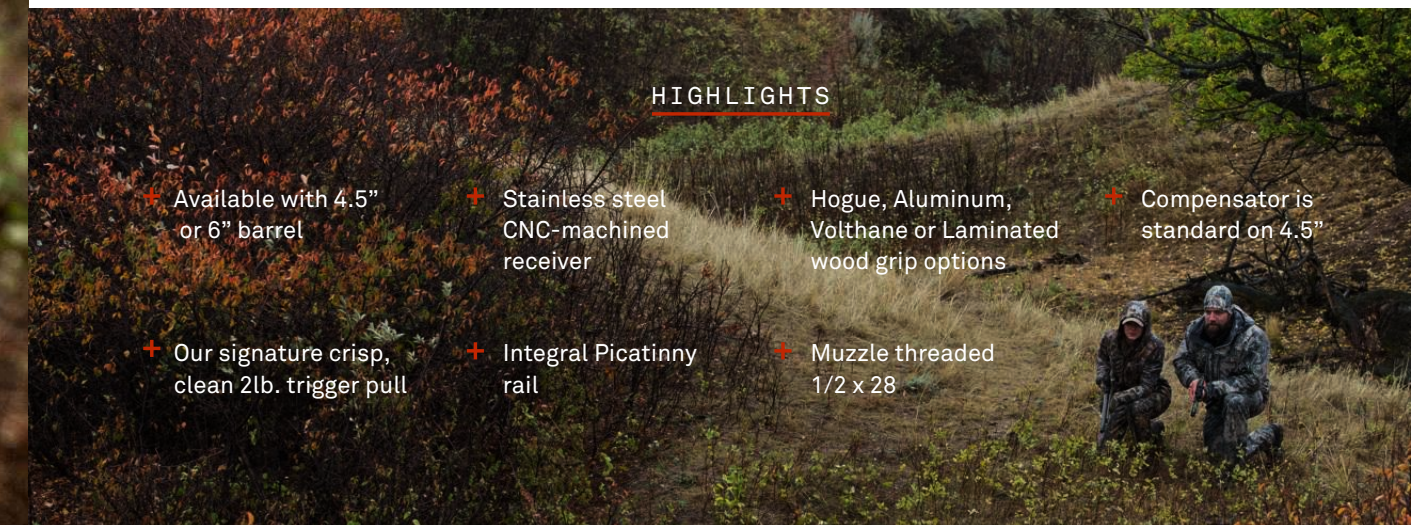
## THE TIGER STRIPED SCORPION



This isn't your average 22 LR pistol—it's a downright predator. Equipped with our proprietary innovative design, precision-engineered components and our signature crisp, 2 lb. trigger pull, this pistol isn't afraid to show its stripes. All decked out in distinct camo and weighing in at under 2 lbs, this is the ultimate lightweight pistol for all around plinking, varmint hunting, or out-shooting your friends.

### HIGHLIGHTS

- + Available with 4.5" or 6" barrel
- + Stainless steel CNC-machined receiver
- + Hogue, Aluminum, Volthane or Laminated wood grip options
- + Compensator is standard on 4.5"
- + Our signature crisp, clean 2lb. trigger pull
- + Integral Picatinny rail
- + Muzzle threaded 1/2 x 28





## OD GREEN SCORPION

An alternative configuration from our standard competition set-up, this OD Green Scorpion features a classic 1911 style grip for a timeless feel. Yet with our standard competition bolt, precision-built black upper and proprietary compensator, it's the future of extremely accurate 22LR pistols.

AVAIL  
CAL: 22 LR



Target 22 style frame w/Hogue



Shown in 1911 style frame with Hogue grips, 4.5" LLV upper, removable compensator, accessory rail and Hi-Viz front and target rear sight

## BLACK SCORPION

As dark as a midnight hunt in uncharted territory, the black scorpion is a great go-to for all manner of shooting scenarios. With a matte coating, it's sure to make some noise during the day or stay hidden in the shadows after hours.

AVAIL  
CAL: 22 LR



Target 22 style frame w/Hogue



Shown in Target style frame with Volthane grips, 6" LLV upper, Hi-Viz front and target rear sight

## SILVER SCORPION

A next-generation pistol rooted in a classic appeal, the silver scorpion offers an eye-catching contrast for an added impact. One of our most popular styles, this gun has a place at the range, plinking in your backyard, or in the field.

AVAIL  
CAL: 22 LR



1911 style frame option



Shown in Target style frame with Volthane grips, 6" LLV upper and iron sights

# TAKE YOUR GUN TO THE NEXT LEVEL

Before launching the business in 1974, our father got his start by bluing and modifying guns in our family basement. Relying on generations of expertise and the latest in precision machining technology, we produce a full range of custom CNC-machined and EDM cut parts and accessories for added accuracy and a personalized touch.

THE RUGER® 10/22 TAKEDOWN WITH VOLQUARTSEN UPGRADES



+ Lightweight, interchangeable, tension carbon fiber barrel for improved accuracy



+ CNC-machined trigger guard from solid aluminum billets with precise wire-cut internal components for a crisp, clean 2 lb. trigger pull

+ Magpul® Hunter X-22 Takedown stocks are available in black, FDE, stealth gray and OD green

+ Our signature stainless barrels with I-fluting, snake fluting, or straight fluting provide ultimate heat dissipation and improved accuracy



Stainless barrels are available for the Ruger 10/22, but not the Takedown model



6 oz. weight

+ Our TG2000 trigger guards are equipped with precision EDM parts providing a crisp, clean 2 lb. trigger pull. It is CNC-machined from a solid billet of high-strength aircraft aluminum. The hammer, sear and disconnecter are precision wire EDM-cut from A2 hardened steel with +/- .0002" tolerances.



4 oz. base weight

+ Our Competition Bolts for Ruger Mark III or Mark IV are CNC-machined and ground for superior tolerances, and feature an Exact Edge Extractor and SureStrike firing pin, and integral extended bolt rack for improved manual cycling—all giving you improved performance and reliability.



13 oz. weight

+ Our LLV barreled receivers are CNC-machined from a single billet, with integral Picatinny rails, and 1/2 x 28 muzzle threads with thread protector.



3 oz., 2 oz., 2 oz. weight

+ Our precision CNC-machined compensator options include a large forward blow model, 32-hole stainless compensator, stainless or alloy forward blow models and more.



3 oz. weight

+ Our laminated wood pistol grips for Ruger MKII and MKIII are designed for a relaxed, steadier hold and includes an extended bolt release. Available for right and left handers.



2 lb. 6 oz. weight

+ Our laminated Sporter Stocks are fully CNC-machined in one operation, for superior durability and fit. This stock features a rollover cheekpiece and curved teardrop grip with wide forend, and forend pressure pad.



2 lb. 12 oz. weight

+ Our silhouette thumbhole laminated wood stocks feature a more upright head and hand position for more comfortable shooting. These CNC-machined stocks are superior in finish to any other laminated wood stock available on the market. Several color options.

GEAR & GUNS  
AT VOLQUARTSEN.COM



@KATIEPAVLICH



# THANK YOU

Here's to our shooters, hunters, competitors, dealers, ranchers, fathers, mothers, sons, daughters, plinkers, teachers, enthusiasts, supporters, collaborators, champions—and everyone in between. We're honored to see our work bring people together, and we couldn't be more grateful for your continued enthusiasm and support.

- The Volquartsen Family

Volquartsen Firearms  
24276 240th Street  
Carroll, Iowa 51401  
712.792.4238  
info@volquartsen.com



@volquartsen\_firearms



@volquartsen



@volquartsenguns



## U.S.A. and INTERNATIONAL STOCKING DEALER PROGRAM

Become a Stocking Dealer and enjoy all the benefits of the program:

- Stocking Dealer pricing on rifles, pistols and accessories
- Discounts on Volquartsen accessories
- Free Volquartsen apparel / merchandise
- Collateral and promotional material for your store
- Advertising & marketing support
- Listing on our Dealer Locator

For more information, call 712-792-4238 or email info@volquartsen.com

## THE INDUSTRY'S BEST WARRANTY

When you buy Volquartsen, you buy one of the finest names in firearms—as well as peace of mind. What does the industry's best warranty mean? Basically if you have a problem with anything that has been manufactured by Volquartsen and it hasn't been altered or modified, we will take care of it. For more warranty information, visit [Volquartsen.com/warranty](http://Volquartsen.com/warranty)



VOTING MEMBER OF



# Build it Better

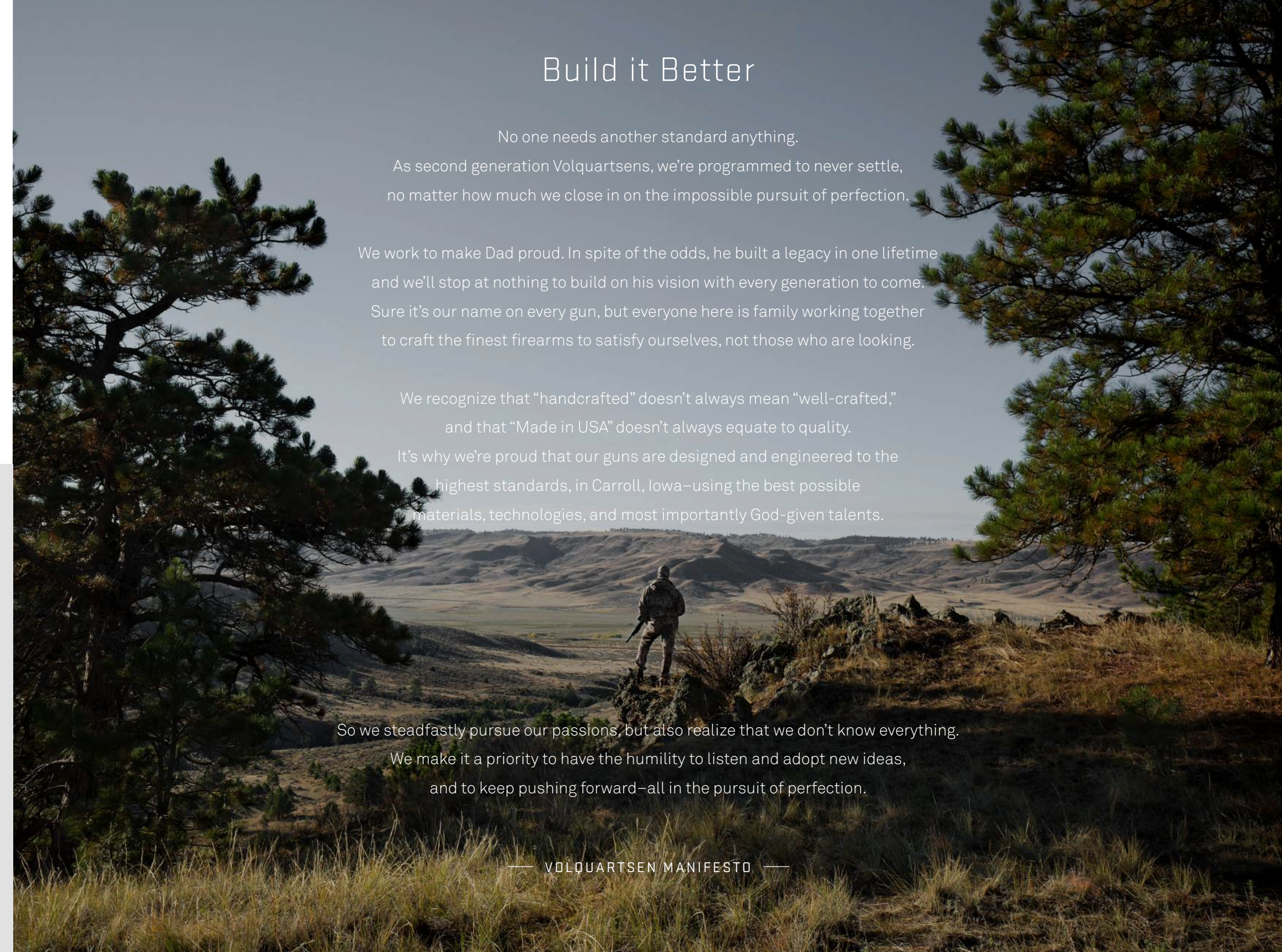
No one needs another standard anything. As second generation Volquartsens, we're programmed to never settle, no matter how much we close in on the impossible pursuit of perfection.

We work to make Dad proud. In spite of the odds, he built a legacy in one lifetime and we'll stop at nothing to build on his vision with every generation to come. Sure it's our name on every gun, but everyone here is family working together to craft the finest firearms to satisfy ourselves, not those who are looking.

We recognize that "handcrafted" doesn't always mean "well-crafted," and that "Made in USA" doesn't always equate to quality. It's why we're proud that our guns are designed and engineered to the highest standards, in Carroll, Iowa—using the best possible materials, technologies, and most importantly God-given talents.

So we steadfastly pursue our passions, but also realize that we don't know everything. We make it a priority to have the humility to listen and adopt new ideas, and to keep pushing forward—all in the pursuit of perfection.

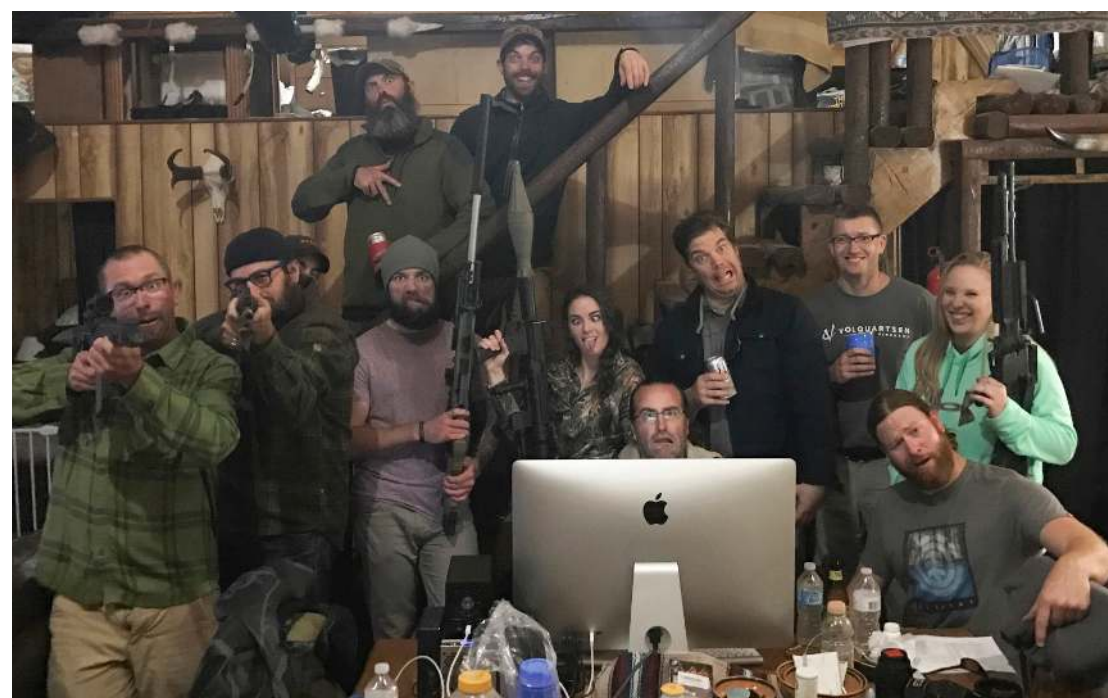
— VOLQUARTSEN MANIFESTO —





Behind The Scenes

We work hard, but we like to have fun too. We appreciate making new friends and collaborating with talented people to pursue quality in everything we do. We hope you enjoy our catalog as much as we enjoyed making it.



Concept and design by Tangelo

Special thanks to Tex Varnell

Special thanks to Peacemaker National Training Center

Lifestyle photography by Drew Stoecklein

Special thanks to High Bar Homestead

Brand video by Ivan Agerton

Katie Pevlich photography by Todd Wright

*Made in Carroll, Iowa*  
ESTD - 1974

PRECISION  
BUILT



**VOLQUARTSEN**  
FIREARMS

DAMN NEAR  
PERFECT

VOLQUARTSEN.COM